

Decarbonizing breweries

## **GEA plans CO<sub>2</sub> recovery solution for small and medium-sized breweries**

**Düsseldorf (Germany), November 29, 2023** – At BrauBeviale 2023, GEA will present its project plans for developing a CO<sub>2</sub> recovery system for smaller breweries with a capacity of 50,000 hectoliters of sales beer per year. These systems collect CO<sub>2</sub> from the fermentation process and make it available as a high-purity resource for in-house production or other applications in the food industry. As a result, CO<sub>2</sub> recovery not only lowers production costs, but also contributes to a more environmentally friendly process with a reduced carbon footprint.

### **CO<sub>2</sub> supply bottlenecks**

While such recovery systems are already established in large breweries, the rising price of carbon dioxide is making CO<sub>2</sub> recovery from in-house fermentation processes an option for smaller companies too. Food-grade carbon dioxide is needed to pressurize vessels before filling and to improve shelf life. In recent years, the CO<sub>2</sub> usually purchased by smaller breweries has become scarce and expensive. "The fertilizer industry, which is an important CO<sub>2</sub> producer, has been severely slowed down by high energy prices, for example. Some breweries even had to close the taps, because without CO<sub>2</sub>, bottling won't work," explains Klaus Bonfig, Head of Utilities in GEA's brewing business. "GEA regards this Craft CO<sub>2</sub> Plant development project as an opportunity to help smaller breweries become more sustainable and autonomous."

### **Adapting large systems to smaller breweries**

With more than 120 CO<sub>2</sub> recovery plants installed in 35 countries, GEA has extensive experience in configuring these systems. The large-scale plants have a capacity of 100 to 8,000 kilograms of CO<sub>2</sub> per hour and are suitable for breweries producing between 200,000 and 16 million hectoliters of sales beer per year. Now cost-efficient compact systems are planned specifically for breweries with an annual beer output of around 50,000 hectoliters, which process 25 kilograms of CO<sub>2</sub> per hour, which is purified and liquefied with glycol from the central brewery system. The focus of scaling is on simplifying the system. Thus, a special compressor eliminates the need for an additional refrigeration system for liquefaction. All components are skid mounted. These measures contribute to the optimization of operation and also make it easier for breweries to integrate the system into their existing processes. Depending on the CO<sub>2</sub> price, the large systems usually pay for themselves in around three years. The GEA experts also anticipate an attractive return on investment for companies applying a Craft CO<sub>2</sub> Plant.

Link to download high-resolution images:

<https://assets.gea.com/gea/action/viewDownloadSharedAsset?download=545a433850467a2f45306b782b44425964694e6359673d3d>



Image 1: Big sister: With more than 120 CO<sub>2</sub> recovery plants installed, GEA has extensive experience in configuring these systems. Source: GEA



Image 2: The CO<sub>2</sub> recovery systems commonly used so far have a capacity of 100 to 8,000 kilograms of CO<sub>2</sub> per hour and are suitable for breweries producing between 200,000 and 16 million hectoliters of sales beer per year. Source: GEA

## NOTES TO THE EDITORS

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### About GEA

GEA is one of the world's largest suppliers of systems and components to the food, beverage, and pharmaceutical industries. The international technology group, founded in 1881, focuses on machinery and plants, as well as advanced process technology, components, and comprehensive services. With more than 18,000 employees working across five divisions and 62 countries, the group generated revenues of more than EUR 5.1 billion in fiscal year 2022. GEA plants, processes, components, and services enhance the efficiency and sustainability of production processes across the globe. They contribute significantly to the reduction of CO<sub>2</sub> emissions, plastic usage, and food waste. In doing so, GEA makes a key contribution toward a sustainable future, in line with the company's purpose: "Engineering for a better world".

GEA is listed in the German MDAX and the STOXX® Europe 600 Index and is also among the companies comprising the DAX 50 ESG and MSCI Global Sustainability and the Dow Jones Sustainability Europe Indices.

More information can be found online at [gea.com](#).

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